

AMENDMENTS TO THE SPECIFICATION:

Replace the original specification with the attached Substitute Specification.

No new matter has been entered by the attached document.

Insert the Abstract as follows:

ABSTRACT

A drill member for percussive rock drilling is formed by forming a compound component and friction welding the compound component to the end of a drill rod. The compound component is formed by welding a core part within a shell part and machining a thread into either the shell part (male thread) or core part (female thread). The part in which the thread is machined is formed of low alloy steel, and the other part is formed of stainless steel, wherein the thread bottom is formed of stainless steel, and the thread crests are formed of low alloy steel.